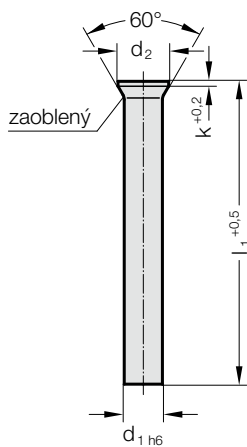


STŘIŽNÍK DIN 9861 TVAR D / ISO 6752

223.



Materiál:

HSS  
Objednací číslo 223.3.  
Tvrdost:  
dřík 64 ± 2 HRC  
hlava 52 ± 3 HRC

HST  
Objednací číslo 223.4.  
Tvrdost:  
dřík povrch ≥ 950 HV 0,3  
hlava 52 ± 3 HRC

HZ - TIN (HSS)  
Objednací číslo 223.0.  
Tvrdost:  
dřík povrch 2300 HV 0,05  
hlava 52 ± 3 HRC

ASP 23 - ASP 2023  
Objednací číslo 223.6.  
Tvrdost:  
dřík 64 ± 2 HRC  
hlava 52 ± 3 HRC

 Popis materiálu a jiné materiály, dále začátek kapitoly E.

Provedení:

Dřík a hlava střížníku se po kování za tepla a popuštění hlavy v procesu zapichování jemně brousí.

Skladové délky: 71, 80, 100 mm.  
Jiné délky a průměry na poptávku!

223. Střížník DIN 9861 tvar D / ISO 6752

| Odstupňování   |                |                |     |                | 71 | 80 | 100 |
|----------------|----------------|----------------|-----|----------------|----|----|-----|
| d <sub>1</sub> | d <sub>1</sub> | d <sub>2</sub> | k   | l <sub>1</sub> |    |    |     |
| 0.5            | -              | 0.9            | 0.2 |                | ●  | ●  | ●   |
| 0.55           | -              | 1              | 0.2 |                | ●  | ●  | ●   |
| 0.6            | -              | 1.1            | 0.2 |                | ●  | ●  | ●   |
| 0.65           | -              | 1.2            | 0.2 |                | ●  | ●  | ●   |
| 0.7 - 0.75     | 0.05           | 1.3            | 0.2 |                | ●  | ●  | ●   |
| 0.8 - 0.85     | 0.05           | 1.4            | 0.4 |                | ●  | ●  | ●   |
| 0.9 - 0.95     | 0.05           | 1.6            | 0.4 |                | ●  | ●  | ●   |
| 1 - 1.1        | 0.1            | 1.8            | 0.5 |                | ●  | ●  | ●   |
| 1.2 - 1.3      | 0.1            | 2              | 0.5 |                | ●  | ●  | ●   |
| 1.4 - 1.5      | 0.1            | 2.2            | 0.5 |                | ●  | ●  | ●   |
| 1.6 - 1.7      | 0.1            | 2.5            | 0.5 |                | ●  | ●  | ●   |
| 1.8 - 1.9      | 0.1            | 2.8            | 0.5 |                | ●  | ●  | ●   |
| 2              | 0.1            | 3              | 0.5 |                | ●  | ●  | ●   |
| 2.1 - 2.2      | 0.1            | 3.2            | 0.5 |                | ●  | ●  | ●   |
| 2.3 - 2.5      | 0.1            | 3.5            | 0.5 |                | ●  | ●  | ●   |
| 2.6 - 2.9      | 0.1            | 4              | 0.5 |                | ●  | ●  | ●   |
| 3.1 - 3.4      | 0.1            | 4.5            | 0.5 |                | ●  | ●  | ●   |
| 3.5 - 3.9      | 0.1            | 5              | 0.5 |                | ●  | ●  | ●   |
| 4.1 - 4.4      | 0.1            | 5.5            | 0.5 |                | ●  | ●  | ●   |
| 4.5 - 4.9      | 0.1            | 6              | 0.5 |                | ●  | ●  | ●   |
| 5.1 - 5.4      | 0.1            | 6.5            | 0.5 |                | ●  | ●  | ●   |
| 5.5 - 5.9      | 0.1            | 7              | 0.5 |                | ●  | ●  | ●   |
| 6.1 - 6.4      | 0.1            | 8              | 0.5 |                | ●  | ●  | ●   |
| 6.5 - 7        | 0.5            | 9              | 1   |                | ●  | ●  | ●   |
| 7.5            | -              | 10             | 1   |                | ●  | ●  | ●   |
| 8.5 - 9        | 0.5            | 11             | 1   |                | ●  | ●  | ●   |
| 9.5            | -              | 12             | 1   |                | ●  | ●  | ●   |
| 10.5 - 11      | 0.5            | 13             | 1   |                | ●  | ●  | ●   |
| 11.5 - 12      | 0.5            | 14             | 1   |                | ●  | ●  | ●   |
| 12.5           | -              | 15             | 1   |                | ●  | ●  | ●   |
| 13.5 - 14      | 0.5            | 16             | 1.5 |                | ●  | ●  | ●   |
| 14.5 - 15      | 0.5            | 17             | 1.5 |                | ●  | ●  | ●   |
| 15.5           | -              | 18             | 1.5 |                | ●  | ●  | ●   |
| 16.5 - 17      | 0.5            | 19             | 1.5 |                | ●  | ●  | ●   |
| 17.5 - 18      | 0.5            | 20             | 1.5 |                | ●  | ●  | ●   |
| 18.5 - 19      | 0.5            | 21             | 1.5 |                | ●  | ●  | ●   |
| 19.5           | -              | 22             | 1.5 |                | ●  | ●  | ●   |

\* Pro d<sub>1</sub> = 3, 4, 5, 6, 8, 10, 13, 16 a 20 mm  
viz 2209.□□□ razník, polotovár, DIN 9861, tvar D

Příklad objednávky:

|                                     |        |                 |
|-------------------------------------|--------|-----------------|
| Střížník DIN 9861 tvar D / ISO 6752 | =      | 223.            |
| Materiál MAT                        | HSS    | = 3.            |
| Průměr dříku d <sub>1</sub>         | 4,1 mm | = 0410.         |
| Délka l <sub>1</sub>                | 71 mm  | = 071           |
| Objednací číslo                     | =      | 223.3.0410. 071 |