

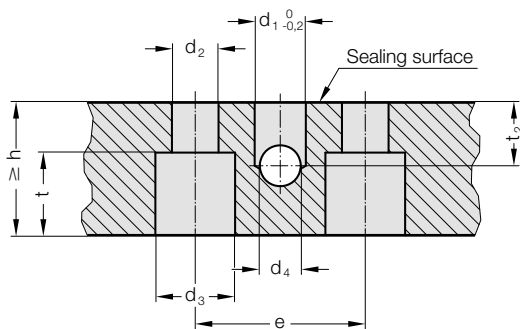
Composite plate systems

2497.95.15. – Gas spring MAXFORCE, for composite panel

Connection geometry, flat sealing

Note:

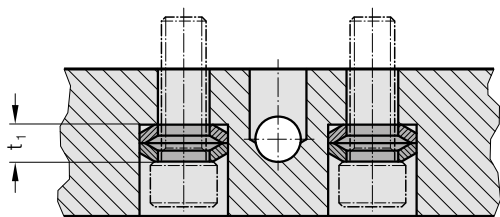
We recommend securing the fastening screws with medium-strength threadlocker adhesive (FIBRO 281.243) and the clamping washers included in the scope of delivery (2x per fastening screw).



Gas springs
Order No. for composite plate connection

	e	d ₁	d ₂	d ₃	d ₄	t	t ₁	t ₂	n*	h
2497.95.15.01000.	17	5	6,4	≥10,25	6	≥9,15	3,15	6	2	20
2497.95.15.01900.	26	8	6,4	≥10,25	6	≥9,15	3,15	6	4	20
2497.95.15.03000.	34	8	8,4	≥18,3	8	≥12	4	10	4	20
2497.95.15.04700.	40	8	8,4	≥18,3	8	≥12	4	10	4	20
2497.95.15.07500.	52	8	8,4	≥18,3	8	≥12	4	10	4	20
2497.95.15.12800.	68	8	10,5	≥23,3	8	≥15	5	10	4	20

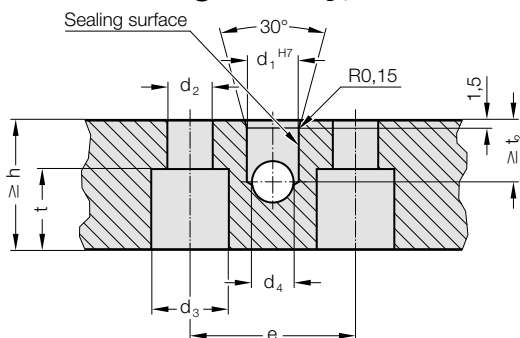
n* Number of gas spring mounting holes



Gas springs
Order No. for composite plate connection

Order No. for composite plate connection	Order No. for reorder clamping washer	Note
2497.95.15.01000.	2497.95.00.11.06	-
2497.95.15.01900.	2497.95.00.11.06	-
2497.95.15.03000.	2497.95.00.11.08	-
2497.95.15.04700.	2497.95.00.01.08	DIN 6796
2497.95.15.07500.	2497.95.00.01.08	DIN 6796
2497.95.15.12800.	2497.95.00.01.10	DIN 6796

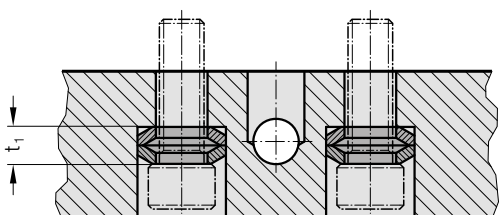
Connection geometry, connecting nipple



Gas springs
Order No. for composite plate connection

	e	d ₁	d ₂	d ₃	d ₄	t	t ₁	t ₂	n*	h
2497.95.15.01000.	17	6	6,4	≥10,25	6	≥9,15	3,15	13	2	30
2497.95.15.01900.	26	6	6,4	≥10,25	6	≥9,15	3,15	13	4	25
2497.95.15.03000.	34	6	8,4	≥18,3	8	≥12	4	13	4	25
2497.95.15.04700.	40	10	8,4	≥18,3	8	≥12	4	13	4	25
2497.95.15.07500.	52	10	8,4	≥18,3	8	≥12	4	13	4	25
2497.95.15.12800.	68	10	10,5	≥23,3	8	≥15	5	13	4	25

n* Number of gas spring mounting holes

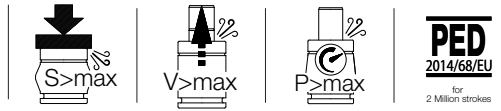


Gas springs
Order No. for composite plate connection

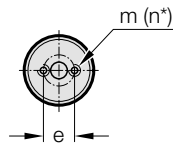
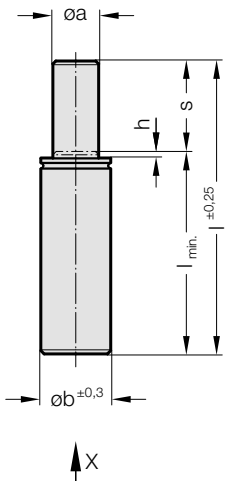
Order No. for composite plate connection	Order No. for reorder clamping washer	Note
2497.95.15.01000.	2497.95.00.11.06	-
2497.95.15.01900.	2497.95.00.11.06	-
2497.95.15.03000.	2497.95.00.11.08	-
2497.95.15.04700.	2497.95.00.01.08	DIN 6796
2497.95.15.07500.	2497.95.00.01.08	DIN 6796
2497.95.15.12800.	2497.95.00.01.10	DIN 6796

Composite plate systems

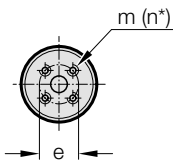
2497.95.15. – Gas spring MAXFORCE, for composite panel



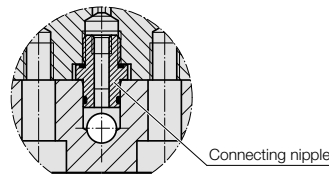
View/Design X - gas spring
2497.95.15.01000.



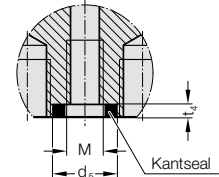
2497.95.15.01900. - .12800.



View
Gas pressure spring with connecting nipple



View/Design
gas spring with flat seal



Technical information

Pressure medium:	Nitrogen	N ₂
Max. filling pressure:	200 bar	
Min. filling pressure:	20 bar	
Working temperature:	0°C to +80°C	
Temperature related force increase:	± 0,3%/°C	
Max. recommended extensions per minute:	approx. 40 to 80 (at 20°C)	
Max. piston rod speed:	1,6 m/s	
Order No for spare parts kit:	see appendix	

Orderina Code (example): 2497.95.15.01900.015

Spring force F in daN at 150 bar/+20°C

Order No.	F _{initial}	F _{final} ¹⁾	øa	øb	d ₅	e	h	M	m	n*	t ₄
2497.95.15.01000.	980	1377 - 1805	25	38	7,5	17	3	M6	M6 x 7 deep	2	5,2
2497.95.15.01900.	1925	2828 - 3642	35	50	14,5	26	3	M8	M6 x 8 deep	4	4,4
2497.95.15.03000.	3180	4461 - 5793	45	63	14,5	34	3	M8	M8 x 8 deep	4	4,4
2497.95.15.04700.	4925	6982 - 9191	56	75	14,5	40	3	G1/8	M8 x 8 deep	4	4,4
2497.95.15.07500.	7700	10242 - 13883	70	95	14,5	52	3	G1/8	M8 x 8 deep	4	4,4
2497.95.15.12800.	12720	17910 - 23928	90	120	14,5	68	3	G1/8	M10 x 8 deep	4	4,4

¹⁾ at full stroke (s) / * Number of gas spring mounting holes

Order No.	Hub (s)	010	015	025	038	050	063	080
	s	10	15	25	38	50	63	80
2497.95.15.01000.	l	75	85	105	135	160	205	240
	l _{min.}	65	70	80	97	110	142	160
2497.95.15.01900.	l	-	95	115	150	175	205	245
	l _{min.}	-	80	90	112	125	142	165
2497.95.15.03000.	l	-	100	120	150	180	210	250
	l _{min.}	-	85	95	112	130	147	170
2497.95.15.04700.	l	-	100	120	150	180	210	250
	l _{min.}	-	85	95	112	130	147	170
2497.95.15.07500.	l	-	115	135	165	190	220	260
	l _{min.}	-	100	110	127	140	157	180
2497.95.15.12800.	l	-	115	135	165	195	225	265
	l _{min.}	-	100	110	127	145	162	185