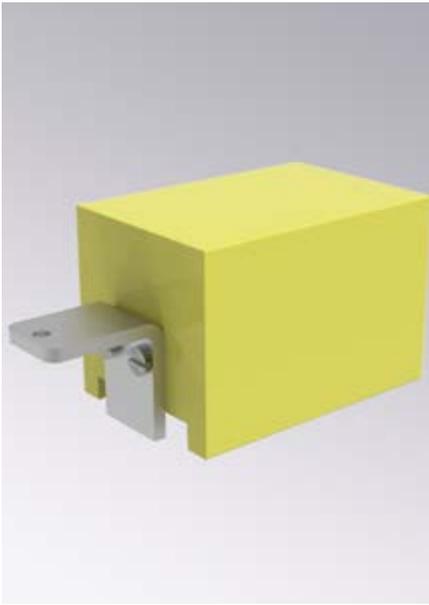
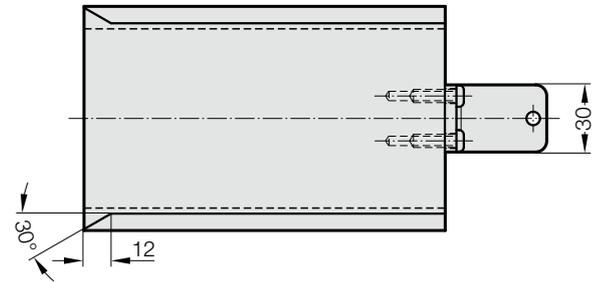


# COMPLETE RELIEF BLOCK, BMW



2534.10.15.



## Description:

Relief blocks are pushed onto the stop blocks between the tool bottom and tool top. To allow for insertion or removal of the relief blocks outside the power press, gas springs are required for tool relief, which lift the unloaded tool top side.

## Material:

Relief block: alparim® 1500  
block holder: Steel

## Execution:

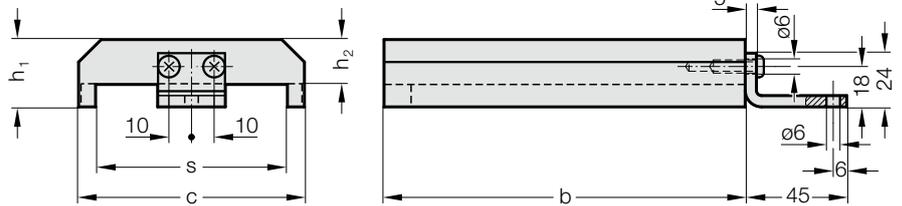
Complete relief block consisting of:

- 2534.10.15.01.: Relief block:
- 2534.10.15.02.: Block holder
- 2534.10.15.03.01: Safety link
- 2534.10.15.04.01: Knotted chain, zinc-plated
- 2192.7049.055.025: Order 2x sheet metal screw DIN ISO 7049

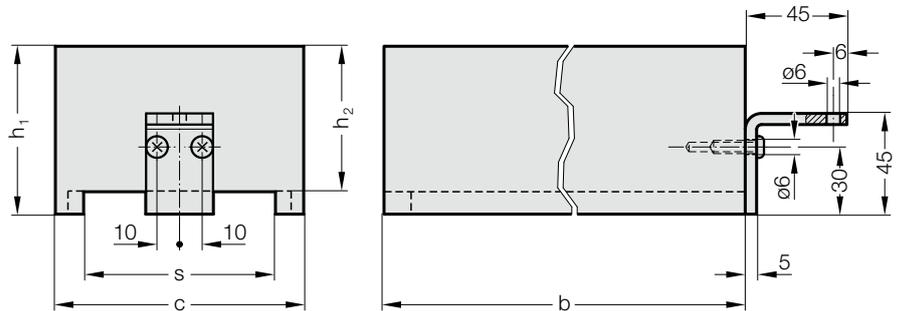
## Note:

separately (see installation example)  
stop block

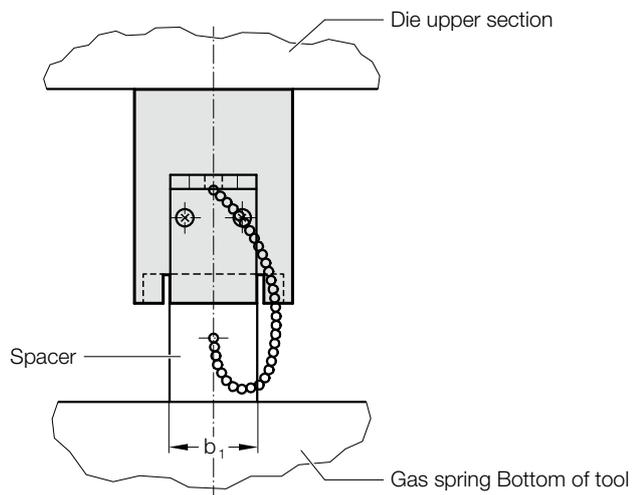
A



B



## Mounting example



## COMPLETE RELIEF BLOCK, BMW

### 2534.10.15. Complete relief block, BMW

Order no.	Shape	b	c	h <sub>1</sub> total height	H2	s		
2534.10.15.160.100.030	A	160	100	30	20	85	139	80x160
2534.10.15.110.075.075	B	110	75	75	65	55	62	50x110
2534.10.15.130.085.075	B	130	85	75	65	65	86	60x130
2534.10.15.160.105.075	B	160	105	75	65	85	139	80x160
2534.10.15.180.075.075	B	180	75	75	65	55	100	50x180
2534.10.15.200.085.075	B	200	85	75	65	65	133	60x200
2534.10.15.250.110.075	B	250	110	75	65	85	216	80x250
2534.10.15.110.075.102	B	110	75	102	92	55	62	50x110
2534.10.15.130.085.102	B	130	85	102	92	65	86	60x130
2534.10.15.160.105.102	B	160	105	102	92	85	139	80x160
2534.10.15.180.075.102	B	180	75	102	92	55	100	50x180
2534.10.15.200.085.102	B	200	85	102	92	65	133	60x200
2534.10.15.250.110.102	B	250	110	102	92	85	216	80x250
2534.10.15.130.085.120	B	130	85	120	110	65	86	60x130
2534.10.15.160.105.120	B	160	105	120	110	85	139	80x160
2534.10.15.200.085.120	B	200	85	120	110	65	133	60x200
2534.10.15.250.110.120	B	250	110	120	110	85	216	80x250
2534.10.15.130.085.125	B	130	85	125	115	65	86	60x130
2534.10.15.160.105.125	B	160	105	125	115	85	139	80x160
2534.10.15.200.085.125	B	200	85	125	115	65	133	60x200
2534.10.15.250.110.125	B	250	110	125	115	85	216	80x250
2534.10.15.130.085.138	B	130	85	138	128	65	86	60x130
2534.10.15.160.105.138	B	160	105	138	128	85	139	80x160
2534.10.15.200.085.138	B	200	85	138	128	65	133	60x200
2534.10.15.250.110.138	B	250	110	138	128	85	216	80x250
2534.10.15.130.085.155	B	130	85	155	145	65	86	60x130
2534.10.15.160.105.155	B	160	105	155	145	85	139	80x160
2534.10.15.200.085.155	B	200	85	155	145	65	133	60x200
2534.10.15.250.110.155	B	250	110	155	145	85	216	80x250
2534.10.15.130.085.178	B	130	85	178	168	65	86	60x130
2534.10.15.160.105.178	B	160	105	178	168	85	139	80x160
2534.10.15.200.085.178	B	200	85	178	168	65	133	60x200
2534.10.15.250.110.178	B	250	110	178	168	85	216	80x250