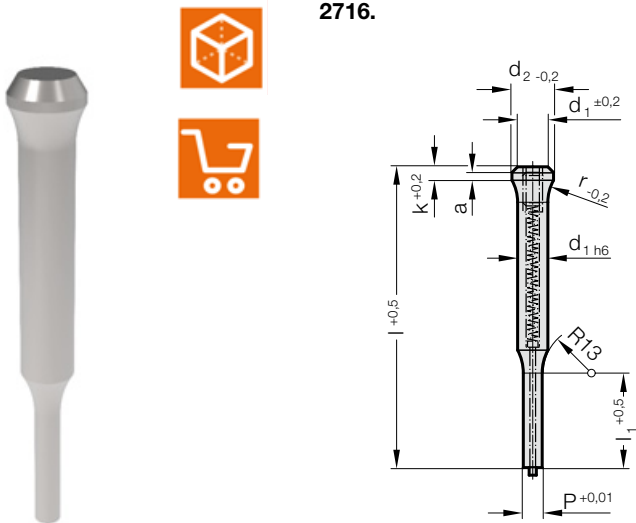


Punch with tapered head, stepped, round, with ejector pin, ~DIN 5118 Shape F



2716. Punch with tapered head, stepped, round, with ejector pin, ~DIN 5118 Shape F

d ₁ / Order No	d ₂	P	l ₁ / Order No	a	k	r	I (Order Code character)	71 (D)	80 (E)	90 (F)	100 (G)	120 (J)
5 / (3)	7	2 - 4.9	13 (3) 19 (4)	1.5	4	10		●	●	●	●	●
6 / (4)	9	2.5 - 5.9	13 (3) 19 (4)	1.5	4	10		●	●	●	●	●
8 / (5)	11	4 - 7.9	19 (4) 25 (5)	1.5	4	12		●	●	●	●	●
10 / (6)	14	5 - 9.9	19 (4) 25 (5)	1.5	4	15		●	●	●	●	●
13 / (7)	17	6 - 12.9	19 (4) 25 (5)	1.5	4	15		●	●	●	●	●
16 / (8)	20	8 - 15.9	19 (4) 25 (5)	1.5	4	15		●	●	●	●	●
20 / (9)	25	10 - 19.9	19 (4) 25 (5)	1.5	4	15		●	●	●	●	●

Material:

HSS
Hardness:
Shaft 62-66 HRC
Head 45-55 HRC

➤ Description of FIBRO materials for tool and die components see at the beginning of catalog chapter ground precision components.

Execution:

Shaft precision ground. Head subsequently hot upset-forged and tempered.

Note:

Matching piloted counterbore 2284.00.
Matching retainer ring 2284.00.01.

Ordering Code (example):

27 1 6 . 7 G 4 . 0720

	Shape: round P = ø7,2 mm
	Punch cutting length: l₁ 19 mm
	Length: l 100 mm
	Diameter: d₁ 13 mm
	Type: with tapered head
	Execution: round
	Punch: with ejector pin

= 0720
Order No
= (4)
Order Code character
= (G)
Order No
= (7)
Order No
= (6)
Order No
= (1)
= 27