

Metal adhesive FIBROLIT® MK

Release agent ACMOS

Release agent FIBROLIT® TW

281.01 Metal adhesive FIBROLIT® MK

Description:

Two-component adhesive based on epoxy resin. Mixing ratio of the resin and hardener is 2:1 by weight.

The adhesive should ideally be applied with a brush to the degreased parts to be joined. Rough surfaces improve adhesion of the metal adhesive.

After only 6.5 h, the adhesive reaches a tensile shear strength of 30 N/mm². The final strength is achieved after approx. 24 h.

The metal adhesive is suitable for an adhesion gap of 0.6 - 0.7 mm.

Adhered bushings retain their geometric roundness and accuracy to gauge via adhesion.

Despatch packaging contains:

1 can of resin, 217 ml

1 can of hardener, 119 ml



280.822405 Release agent ACMOS

Description:

Silicon-free release agent as a spray.

Application during casting for sliding parts such as gliding pins, punches etc. with 280.02 FIBROLIT®-ZWO epoxy casting resin or 280.08 FIBROFIX®-SECHS tool casting resin.

Spray on release agent thinly and evenly from a distance of 20 to 30 cm.

A smooth surface is achieved by rubbing with a soft cloth.

Aerosol spray can, 400 ml



280.27 Release agent FIBROLIT® TW

Description:

Wax-based release agent for further guide clearance.

Application during casting of sliding parts such as gliding pins, punches etc. with 280.02 FIBROLIT®-ZWO epoxy casting resin or 280.08 FIBROFIX®-SECHS tool casting resin.

Particularly suitable for rougher mould surfaces. Quick-drying and easily polishable.

Apply the release agent with a cloth and rub in well. Repeated application will produce increased clearance between the part and the resin.

Bottle 500 ml

